

HEHR 
mobile
home
windows  
AND ACCESSORIES
CATALOG

LOOK FOR THESE RED STICKERS

Hehr windows may be identified easily by the trade-mark stickers affixed to the front of the windows as delivered from the factory. The red stickers illustrated below denote the three classifications of Hehr windows—Hall-Mark extruded windows, standard windows, and split-frame windows. These nationally recognized Hehr stickers are an indication of quality mobile home and recreational vehicle windows.



HEHR HALL-MARK WINDOWS

The Hall-Mark line of Hehr windows embodies original design and construction advances that combine to achieve the ultimate in appearance, functional dependability, and living comfort. Extruded, high-stress aluminum alloy construction assures permanent attractiveness and freedom from rust. All screens for Hall-Mark windows are made of non-shrinking, non-bulging fiberglass which will not rust or stain. Storm sash is available as indicated on the pages describing each Hall-Mark window model.



HEHR STANDARD WINDOWS

Hehr Standard Windows are available as casement or awning type opening windows and in combination with stationary glass. These stamped aluminum windows are built to Hehr quality standards. Storm sash may be specified only as noted on the respective catalog pages.

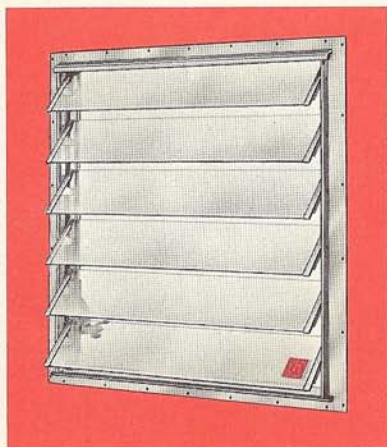


HEHR SPLIT-FRAME WINDOWS

The trade-mark at the left indicates split-frame construction. The Hehr windows to which the stickers are affixed include inner frames on which storm sash may be mounted. Split-frame construction with use of storm sash is recommended where frost and condensation are problems. Because there is no contact between the outer and inner frames, heat transfer is effectively minimized.



HALL-MARK JALOUSIE WINDOWS (Interchange Sizes)



1626-221-221 shown

Hall-Mark jalousie windows are designed so that the trailer manufacturer can standardize on a window for general production and yet, without changing operations, provide a number of modifications to meet special requirements. Say the standard window specification is a Hall-Mark jalousie with regular inside garnish and removable fiberglass screen. If added weather protection is desired, an inside storm sash may be ordered to fit in place of the screen.

For more severe weather conditions, split-frame garnish can be installed instead of regular garnish (on model 2701 only). This construction can be used with a fixed fiberglass screen and inside storm sash or with removable screen and storm sash (storm sash fits in place of screen).

Drip cap and inside metal garnish are not included with the windows but may be ordered separately. Vinyl top, bottom and side seals are standard. Mounting holes are pre-punched.

The table, right, lists interchange sizes. (Heights are determined by the number of louvers; widths are those most commonly used.) In-between heights and widths can be supplied. Odd widths and heights will be priced on request.

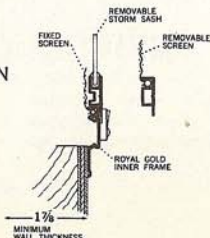
Windows can be furnished with either clear or obscure glass. Orders will be filled with clear glass unless otherwise specified. Tinted or safety glass is available; prices on request.

Operator is located on the left side (facing the outside of the window) between the first and second clip pivots from the bottom. Operators can be located elsewhere at an extra charge of \$1.00 per window.

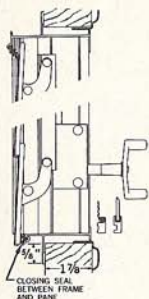


SPLIT FRAME CONSTRUCTION

Split-frame construction allows no contact between inner frame and outer frame. Heat transfer is minimized, frosting and condensation are reduced accordingly. When ordering specify fixed or removable fiberglass screen.



Note:
Header extrusion on Model 2701 extends full width of frame; on Model 1626 it is notched back to side pieces.



Model 2701



Model 1626

HALL-MARK JALOUSIE WINDOWS are available in the following interchange sizes:

Model Number	Model Number	Number of Panes	Hole Cut-Out Height x Width
1626-2701-115-185	3	11 1/8" x 18 1/2"
1626-2701-115-221	3	11 1/8" x 22 1/2"
1626-2701-115-291	3	11 1/8" x 29 1/2"
1626-2701-115-325	3	11 1/8" x 32 1/2"
1626-2701-115-395	3	11 1/8" x 39 1/2"
1626-2701-151-151	4	15 1/8" x 15 1/2"
1626-2701-151-185	4	15 1/8" x 18 1/2"
1626-2701-151-221	4	15 1/8" x 22 1/2"
1626-2701-151-291	4	15 1/8" x 29 1/2"
1626-2701-151-325	4	15 1/8" x 32 1/2"
1626-2701-151-395	4	15 1/8" x 39 1/2"
1626-2701-185-185	5	18 1/8" x 18 1/2"
1626-2701-185-221	5	18 1/8" x 22 1/2"
1626-2701-185-291	5	18 1/8" x 29 1/2"
1626-2701-185-325	5	18 1/8" x 32 1/2"
1626-2701-185-395	5	18 1/8" x 39 1/2"
1626-2701-221-185	6	22 1/8" x 18 1/2"
1626-2701-221-221	6	22 1/8" x 22 1/2"
1626-2701-221-291	6	22 1/8" x 29 1/2"
1626-2701-221-325	6	22 1/8" x 32 1/2"
1626-2701-221-395	6	22 1/8" x 39 1/2"
1626-2701-291-151	8	29 1/8" x 15 1/2"
1626-2701-291-185	8	29 1/8" x 18 1/2"

WHEN ORDERING SPECIFY:

WINDOW: Specify model desired (1626 or 2701), include hole cut-out height and width. The three numbers following the first dash indicate hole cut out height (i.e., 115 = 11 1/8"); the numbers following the second dash indicate hole cut-out width (i.e., 185 = 18 1/2").

TYPE OF INSIDE TRIM (see page D-6):

- (1) Regular garnish available for both models, type 530 or 550. Window is equipped with lift out fiberglass screen.
- (2) Inner frame (split-frame) construction. (2701 only)

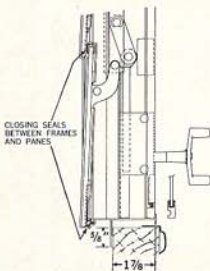
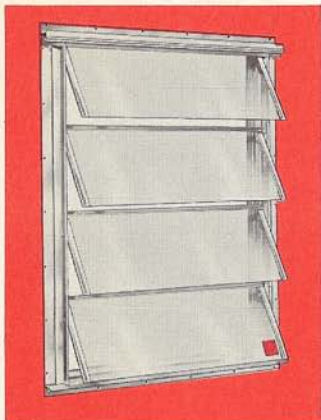
Specify whether fixed or removable screen is desired.

STORM SASH:

Indicate whether to be used with inside trim (1) or (2) above.



LITE-AIRE WINDOWS



2401-291-221

HALL-MARK LITE-AIRE WINDOWS are available in the following interchangeable sizes:

Model Number	Number of Panes	Hole Cut-Out Height x Width
2401-081-151	1	8 1/2 x 15 1/2
2401-081-185	1	8 1/2 x 18 1/2
2401-081-221	1	8 1/2 x 22 1/2
2401-081-291	1	8 1/2 x 29 1/2
2401-151-151	2	15 1/2 x 15 1/2
2401-151-185	2	15 1/2 x 18 1/2
2401-151-221	2	15 1/2 x 22 1/2
2401-151-291	2	15 1/2 x 29 1/2
2401-151-325	2	15 1/2 x 32 1/2
2401-151-395	2	15 1/2 x 39 1/2
2401-221-151	3	22 1/2 x 15 1/2
2401-221-185	3	22 1/2 x 18 1/2
2401-221-221	3	22 1/2 x 22 1/2
2401-221-291	3	22 1/2 x 29 1/2
2401-221-325	3	22 1/2 x 32 1/2
2401-221-395	3	22 1/2 x 39 1/2
2401-291-151	4	29 1/2 x 15 1/2
2401-291-185	4	29 1/2 x 18 1/2
2401-291-221	4	29 1/2 x 22 1/2
2401-291-291	4	29 1/2 x 29 1/2
2401-291-325	4	29 1/2 x 32 1/2
2401-291-395	4	29 1/2 x 39 1/2

The Lite-Aire offers the advantages of wide-louver windows plus a choice of modifications that make it adaptable to any climate and to any customer preference. The windows are interchangeable with other style windows, and they may be used with regular construction (regular inside trim 530 or 550) or split-frame construction.

On orders for regular construction, removable fiberglass screens are supplied with the windows, and storm sash may be ordered if desired. Screens and storm sash snap in place and are easily removed and interchanged. When split-frame construction is specified, permanent fiberglass screens are attached to the inner frames; screens do not interfere with the mounting of storm sash. If preferred, the windows may be ordered with removable fiberglass screens which can be replaced with storm sash. Storm sash must be ordered separately both for regular and for split-frame construction.

The table, right, lists interchangeable sizes. (Heights are determined by the number of louvers; widths are those most commonly used.) In-between heights and widths can be supplied. Odd widths and heights will be priced on request.

Drip cap and inside metal garnish are not included but may be ordered separately.

Operator is located on the left side (facing outside of window).

WHEN ORDERING SPECIFY:

WINDOW: Model numbers include hole cut-out height and width. The first four numbers identify the style of window; the five numbers following the first dash indicate hole cut-out height (i.e., 115 = 11 1/2"); the numbers following the second dash indicate hole cut-out width (i.e., 185 = 18 1/2").

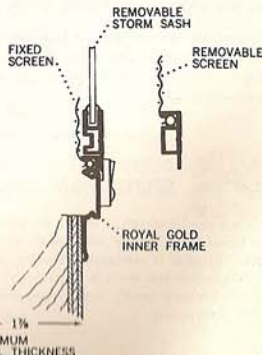
TYPE OF INSIDE TRIM (see page D-6):

(1) Regular garnish, Type 530 or 550. Window is equipped with lift-out fiberglass screen.

(2) Inner frame (split-frame) construction. Specify whether fixed or removable screen is desired.

STORM SASH:

Indicate whether to be used with inside trim (1) or (2) above.

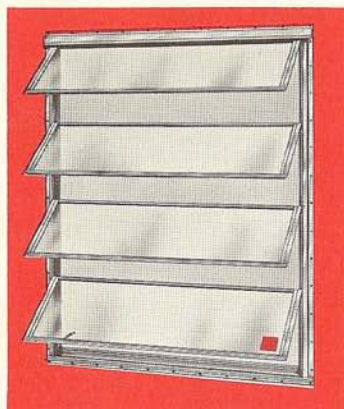


SPLIT FRAME CONSTRUCTION

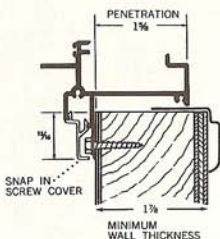
Split-frame construction allows no contact between inner frame and outer frame. Heat transference is thus minimized and frosting and condensation are reduced accordingly.



Hall-Mark MULTI-TORK Windows for Recreational Vehicles



3601-4-286-223 shown



SECTION THROUGH SIDE PIECE
3600 WITH REGULAR GARNISH

(CONSTANT HEIGHT PANES)

Multi-Tork windows for Travel Trailers are available in the following standard sizes. For installation with regular telescoping garnish.

Model Number	Number of Panes	Hole Cut-Out Height x Width
3601-1-085-223	1	8 1/4" x 22 3/8"
3601-1-085-303	1	8 1/4" x 30 3/8"
3601-1-085-361	1	8 1/4" x 36 1/8"
3601-1-085-431	1	8 1/4" x 43 1/8"
3601-2-153-223	2	15 3/4" x 22 3/8"
3601-2-153-303	2	15 3/4" x 30 3/8"
3601-2-153-361	2	15 3/4" x 36 1/8"
3601-2-153-431	2	15 3/4" x 43 1/8"
3601-3-220-223	3	22 1/2" x 22 3/8"
3601-3-220-303	3	22 1/2" x 30 3/8"
3601-3-220-361	3	22 1/2" x 36 1/8"
3601-3-220-431	3	22 1/2" x 43 1/8"
3601-4-286-223	4	28 3/4" x 22 3/8"
3601-4-286-303	4	28 3/4" x 30 3/8"
3601-4-286-361	4	28 3/4" x 36 1/8"
3601-4-286-431	4	28 3/4" x 43 1/8"
3601-5-353-223	5	35 3/4" x 22 3/8"
3601-5-353-303	5	35 3/4" x 30 3/8"
3601-5-353-361	5	35 3/4" x 36 1/8"
3601-5-353-431	5	35 3/4" x 43 1/8"

For convenience of operation all panes are operated simultaneously by a single operator.

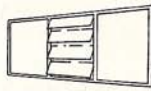
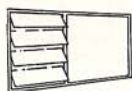
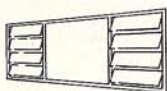
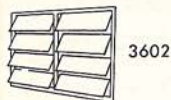
To insure positive closure, the special construction permits adjustment of each pane. Opening panes have lap flanges in addition to vinyl seals surrounding each pane.

These windows are for use with regular garnish (inside trim 530 or 550) only. Removable fiberglass screens are supplied with the windows, and storm sash (to replace the screens) may be ordered if desired. Screens and storm sash snap into place and may be removed easily.

The table, at right, lists standard sizes. Prices on odd sizes will be quoted promptly on request.

Operator is located on the left side (facing the outside of the window).

Drip cap and inside metal garnish are not included but may be ordered separately.



Windows are available as unitized combinations (model 3602) -two Multi-Tork windows side by side in a common frame. Hole cut-out is twice that of a single window less 3/8".

3600 Series also available in combination with stationary windows: center stationary, model 3610; right or left stationary, model 3611; center opening, model 3612. (The third dash numbers on combination windows describes the size of the opening sections.)

WHEN ORDERING SPECIFY:

WINDOW: Model numbers include hole cut-out height and width. The first four numbers identify the style of window; the three numbers following the first dash indicate hole cut-out height (i.e. 153 = 15 3/4"); the numbers following the second dash indicate hole cut-out width (i.e. 223 = 22 3/8").



SNAP ON SCREW COVER (OPTIONAL EXTRA)

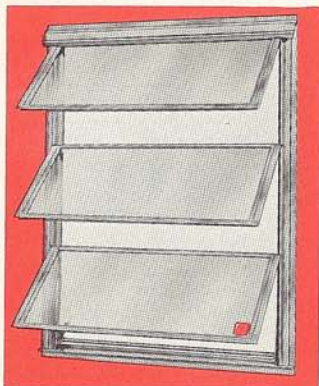
To add an elegant touch of concealed mounting a gray or black vinyl molding is available to fit 3600 and 3500 Series windows.

Black screw cover strip, 009-254-1.
Gray screw cover strip, 009-254-2.

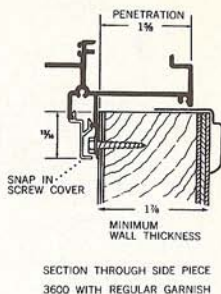


Hall-Mark MULTI-TORK Windows for Mobile Homes

(CONSTANT HEIGHT PANES)



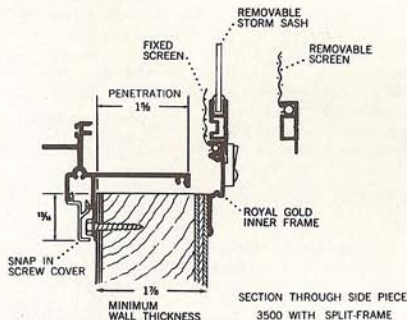
3501-3-400-303 shown



3600 series windows (for installation with regular type 530 or 550 garnish) have the same general specifications as described on the preceding page. Both lists of standard sizes apply to this series.

Multi-Tork windows for Mobile Homes are available in the following standard sizes. 3601 is for installation with regular telescoping garnish (see also preceding page), 3501 is for Split-frame (Royal Gold inner frame) construction only.

Model Number	Number	Hole Cut-Out of Panes	Height x Width
(3501) 3601-1-145-223	1	14 1/16 x 22 3/8	
(3501) 3601-1-145-303	1	14 1/16 x 30 3/8	
(3501) 3601-1-145-361	1	14 1/16 x 36 1/8	
(3501) 3601-1-145-431	1	14 1/16 x 43 1/8	
(3501) 3601-2-273-223	2	27 3/8 x 22 3/8	
(3501) 3601-2-273-303	2	27 3/8 x 30 3/8	
(3501) 3601-2-273-361	2	27 3/8 x 36 1/8	
(3501) 3601-2-273-431	2	27 3/8 x 43 1/8	
(3501) 3601-3-400-223	3	40 1/16 x 22 3/8	
(3501) 3601-3-400-303	3	40 1/16 x 30 3/8	
(3501) 3601-3-400-361	3	40 1/16 x 36 1/8	
(3501) 3601-3-400-431	3	40 1/16 x 43 1/8	
(3501) 3601-4-526-223	4	52 3/8 x 22 3/8	
(3501) 3601-4-526-303	4	52 3/8 x 30 3/8	
(3501) 3601-4-526-361	4	52 3/8 x 36 1/8	
(3501) 3601-4-526-431	4	52 3/8 x 43 1/8	
(3501) 3601-5-653-223	5	65 7/16 x 22 3/8	
(3501) 3601-5-653-303	5	65 7/16 x 30 3/8	
(3501) 3601-5-653-361	5	65 7/16 x 36 1/8	
(3501) 3601-5-653-431	5	65 7/16 x 43 1/8	



3500 series windows are for installation with Split-frame garnish only - in split-frame construction the inner and outer frames are separated by an air gap, heat transfer is minimized, frosting and condensation are reduced accordingly. The inner frame has provisions to accommodate removable storm sash. Inner frame garnish as well as storm sash must be ordered separately.

Permanent fiberglass screens are attached to the inner frames; screens do not interfere with the mounting of the storm sash. If preferred, removable screens, interchangeable with the storm sash, may be ordered.

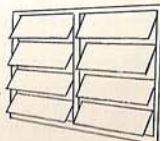
Window operator is located on the left side (facing the outside of the window).

Drip cap is not included but may be ordered separately.

The table, at right, lists standard sizes. Prices on odd sizes will be quoted promptly on request.

These windows are available as unitized combinations (3502), two Multi-Tork windows side by side in a common frame. Hole cut-out width is twice that of a single window less 5/8".

Snap in screw cover for concealed mounting is described on preceding page.



WHEN ORDERING SPECIFY:

WINDOW: Model numbers include hole cut-out height and width. The first four numbers identify the style of window; the three numbers following the first dash indicate hole cut-out height (i.e. 273 = 27 3/8"); the numbers following the second dash indicate hole cut-out width (i.e. 223 = 22 3/8").

TYPE OF INSIDE TRIM

(See page D-6):

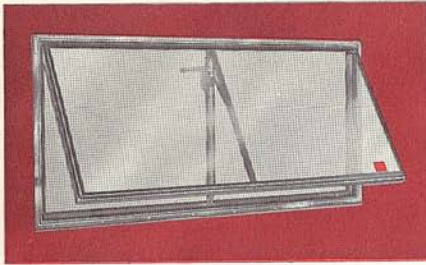
1. Regular garnish, type 530 or 550. 3600 Series only. Window is equipped with lift-out fiberglass screen.
2. Inner frame (split-frame) construction. 3500 Series only. Specify whether fixed or removable screen is desired.

STORM SASH:

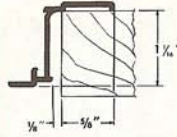
Indicate whether to be used with inside trim 1 or 2 (above).



HALL-MARK 17 OPENING WINDOWS



1701-151-291 shown

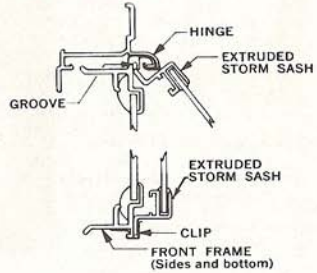


HALL-MARK 17 SINGLE PANE WINDOWS available in the following interchange sizes:

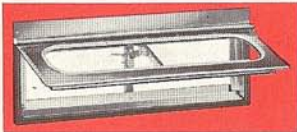
Model Number	Hole Cut-Out Height x Width
1701-115-185	11 1/2" x 18 3/4"
1701-115-221	11 1/2" x 22 1/2"
1701-115-291	11 1/2" x 29 1/2"
1701-151-151	15 1/2" x 15 1/2"
1701-151-185	15 1/2" x 18 3/4"
1701-151-221	15 1/2" x 22 1/2"
1701-151-291	15 1/2" x 29 1/2"
1701-185-291	18 3/4" x 29 1/2"

All available sizes can also be used as casement windows.

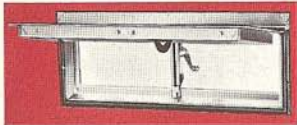
Made of high-stress, light-weight aluminum extrusions. All panes have individual gear operators. Fireproof fiberglass screens are removable. Drip cap and inside garnish are not included, but may be ordered separately. Outside mounted storm sash is available (see diagram).



VENT WINDOWS



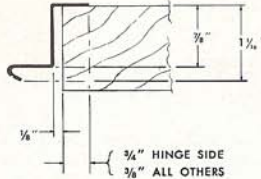
618-A



618-AG

Drip caps and inside garnish are not included with the windows and, if desired, should be ordered separately. Please specify wall thickness when ordering garnish.

618-AO and 618-AOG are furnished with obscure glass.

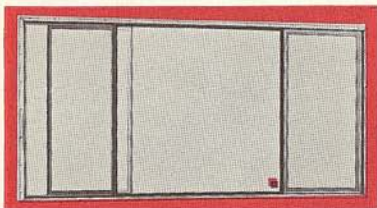


VENT WINDOWS are available in the following sizes:

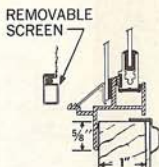
MODEL NUMBER		Hole Cut-Out Height x Width
Lever Operator	Gear Operator	
618-A	618-AG	6 x 18
618-AO	618-AOG	6 x 18



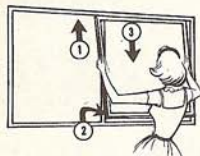
HALL-MARK SLIDING WINDOWS



Model No. 2502

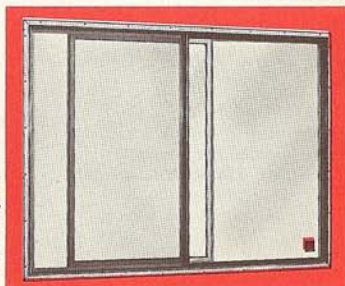


Model No. 2501



Sliding panes easily removed for cleaning.

With the sliding pane in full open position, (1) lift up until bottom edge of pane clears lip of bottom channel, (2) pull bottom edge toward you and (3) lower pane to clear top channel. Replace pane by reversing above procedure.



HALL-MARK SINGLE SLIDE WINDOWS are available in the following interchange sizes:

Model Number	Hole Cut-Out Height x Width
2501-115-221	11 3/4 x 22 1/2
2501-115-291	11 3/4 x 29 1/2
2501-115-395	11 3/4 x 39 3/4
2501-151-221	15 1/2 x 22 1/2
2501-151-291	15 1/2 x 29 1/2
2501-151-431	15 1/2 x 43 1/2
2501-151-577	15 1/2 x 57 7/8
2501-185-291	18 3/4 x 29 1/2
2501-185-395	18 3/4 x 39 3/4
2501-221-291	22 1/2 x 29 1/2
2501-221-395	22 1/2 x 39 3/4
2501-221-431	22 1/2 x 43 1/2
2501-221-577	22 1/2 x 57 7/8
2501-291-325	29 1/2 x 32 1/2
2501-291-431	29 1/2 x 43 1/2
2501-395-395	39 3/4 x 39 3/4
2501-395-647	39 3/4 x 64 7/8

Specify left or right hand opening (facing the outside of the window).

Single slide and double slide models are available. Windows can be supplied in almost any size to suit your requirements. Prices on odd sizes will be quoted promptly on request.

Controlling factors on sizes: width of double slide windows should be twice the height or more; width of single slide windows should be equal to the height or greater.

Made of light-weight, rust-free aluminum, the sliding vents can be removed easily for cleaning. Nylon runners guarantee years of noiseless, easy sliding.

Wool pile weatherproofing effectively seals windows when coming in contact with the serrated edges of the frames. A special locking device insures tight closing.

Sliding tracks have natural drainage to the outside.

Removable fiberglass screens are mounted on outside of windows.

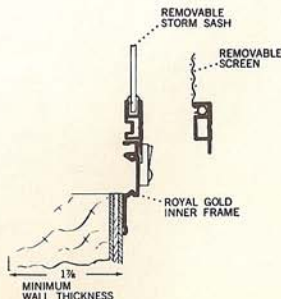
HALL-MARK DOUBLE SLIDE WINDOWS available in the following standard sizes:

2502-115-431	11 3/4 x 43 1/2
2502-115-577	11 3/4 x 57 7/8
2502-151-577	15 1/2 x 57 7/8
2502-151-647	15 1/2 x 64 7/8
2502-185-577	18 3/4 x 57 7/8
2502-185-647	18 3/4 x 64 7/8
2502-221-577	22 1/2 x 57 7/8
2502-221-647	22 1/2 x 64 7/8
2502-291-647	29 1/2 x 64 7/8
2502-291-787	29 1/2 x 78 7/8
2502-395-787	39 3/4 x 78 7/8
2502-395-857	39 3/4 x 85 7/8



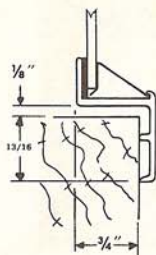
SPLIT FRAME CONSTRUCTION

Split-frame construction allows no contact between inner frame and outer frame. Heat transference is thus minimized and frosting and condensation are reduced accordingly.





HALL-MARK STATIONARY WINDOWS



1103-221-185 shown

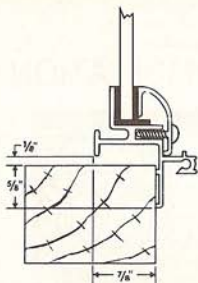
Drip caps and inside metal garnish are not included but may be ordered separately. Special sizes of stationary windows can be furnished if the quantity warrants it. Available in obscure or safety glass. Prices on request.

Stationary windows exceeding 1700 square inches in size require mullions.

Storm sash is available.

Model 1172 Large Stationary

When one-piece windows larger than the above size restriction are desired, Model 1172 stationary with crystal glass should be ordered. Prices on request.

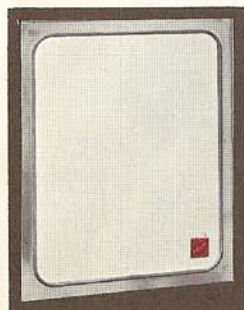


HALL-MARK STATIONARY WINDOWS are available in the following interchange sizes:

Model Number	Hole Cut-Out Height x Width
1103-115-221	1 1/8" x 22 1/8"
1103-115-291	1 1/8" x 29 1/8"
1103-115-395	1 1/8" x 39 5/8"
1103-115-431	1 1/8" x 43 1/8"
1103-115-577	1 1/8" x 57 7/8"
1103-115-647	1 1/8" x 64 7/8"
1103-115-720	1 1/8" x 72"
1103-151-221	1 5/8" x 22 1/8"
1103-151-291	1 5/8" x 29 1/8"
1103-151-395	1 5/8" x 39 5/8"
1103-151-431	1 5/8" x 43 1/8"
1103-151-577	1 5/8" x 57 7/8"
1103-151-647	1 5/8" x 64 7/8"
1103-185-221	1 7/8" x 22 1/8"
1103-185-291	1 7/8" x 29 1/8"
1103-185-325	1 7/8" x 32 1/8"
1103-185-577	1 7/8" x 57 7/8"
1103-185-647	1 7/8" x 64 7/8"
1103-221-115	22 1/8" x 1 1/8"
1103-221-151	22 1/8" x 15 1/8"
1103-221-185	22 1/8" x 18 1/8"
1103-221-291	22 1/8" x 29 1/8"
1103-221-325	22 1/8" x 32 1/8"
1103-221-577	22 1/8" x 57 7/8"

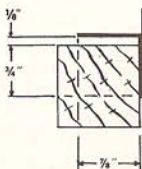


STANDARD STATIONARY WINDOWS



1620-SC

Inside garnish available if desired. Please specify door or wall thickness when ordering.

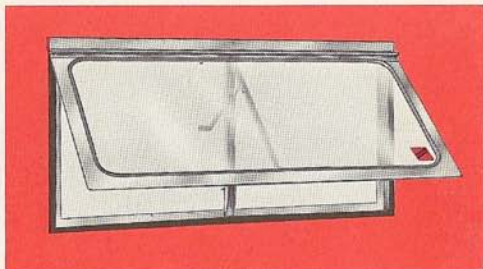


STANDARD STATIONARY WINDOWS are available in the following sizes:

Model Number		Hole Cut Out
Clear Glass	Obscure Glass	
924-SC		9 7/8" x 24 1/8"
930-SC		9 7/8" x 30 1/8"
1124-SC		11 1/8" x 24 1/8"
1130-SC		11 1/8" x 30 1/8"
1214-SC	1214-SO	12 1/8" x 13 7/8"
1218-SC	1218-SO	12 1/8" x 18 1/8"
1416-SC	1416-SO	14 1/8" x 16 1/8"
1620-SC	1620-SO	16 1/8" x 20 1/8"



STANDARD SINGLE PANE WINDOWS



1430-A

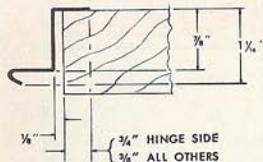
Windows are equipped with aluminum screens.

Drip caps and inside garnish are not included with the windows and, if desired, should be ordered separately.

Please specify wall thickness when ordering.

Available in obscure or safety glass if desired.

Prices on request.

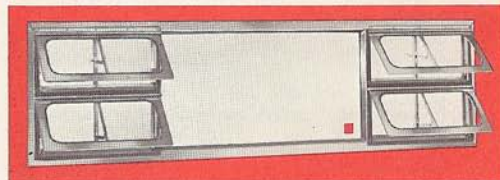


STANDARD SINGLE PANE WINDOWS are available in the following sizes:

MODEL NUMBER		Hole Cut-Out Height x Width
Lever Operator	Gear Operator	
918-A.....	918-AG.....	8 3/4 x 18
924-A.....	924-AG.....	8 3/4 x 24
930-A.....	930-AG.....	8 3/4 x 30
1114-A.....	1114-AG.....	10 3/4 x 14
1118-A.....	1118-AG.....	10 3/4 x 18
1124-A.....	1124-AG.....	10 3/4 x 24
1130-A.....	1130-AG.....	10 3/4 x 30
1418-A.....	1418-AG.....	13 7/8 x 18
1424-A.....	1424-AG.....	13 7/8 x 24
1430-A.....	1430-AG.....	13 7/8 x 30
1434-A.....	1434-AG.....	13 7/8 x 34
1824-A.....	1824-AG.....	17 3/4 x 24
1830-A.....	1830-AG.....	17 3/4 x 30
1834-A.....	1834-AG.....	17 3/4 x 34
1840-A.....	1840-AG.....	17 3/4 x 40



STANDARD COMBINATION WINDOWS



STANDARD DUAL COMBINATION WINDOW

310-181-717L

STANDARD DUAL COMBINATION WINDOWS are available in the following sizes:

MODEL NUMBER		HOLE CUT-OUT HEIGHT x WIDTH
LEVER OPERATOR	GEAR OPERATOR	
310-181-577L.....	310-181-577G.....	18 1/8 x 57 7/8
310-181-627L.....	310-181-627G.....	18 1/8 x 62 7/8
310-181-717L.....	310-181-717G.....	18 1/8 x 71 7/8
310-222-577L.....	310-222-577G.....	22 1/2 x 57 7/8
310-222-627L.....	310-222-627G.....	22 1/2 x 62 7/8
310-222-717L.....	310-222-717G.....	22 1/2 x 71 7/8
310-222-817L.....	310-222-817G.....	22 1/2 x 81 7/8

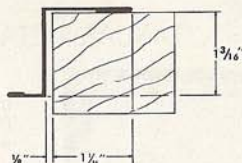
Windows come equipped with aluminum screens.

Drip caps and inside garnish are not included with the windows and, if desired, should be ordered separately.

Please specify wall thickness when ordering garnish.

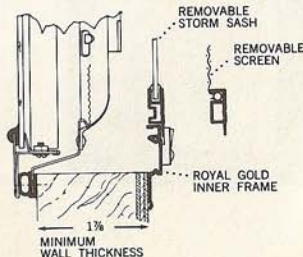
Available in obscure or safety glass if desired. Prices on request.

Outside mounted storm sash available for stationary portion only.



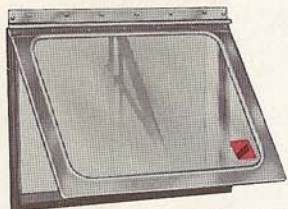
SPLIT FRAME CONSTRUCTION (Lever operated windows only)

Split-frame construction allows no contact between inner frame and outer frame. Heat transference is thus minimized and frosting and condensation are reduced accordingly.





STANDARD AWNING WINDOWS with SAFETY GLASS

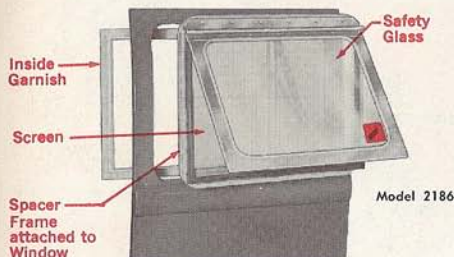


Model S1418-AG shown

These windows are popularly used to bring light and ventilation into solid wall panel trucks or bus type vehicles. Available in two standard models for hole cut-out $13\frac{7}{8}$ high by 18 wide, one gear operated (model S1418-AG) the other lever operated (model S1418-A). Both have fixed aluminum screen. Other sizes will be quoted promptly on request.



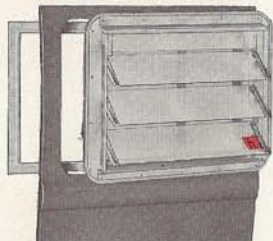
CAMPER CONVERSION WINDOWS and KITS (Safety Glass)



Model 2186

The styles of opening windows listed below are available to replace existing windows in certain Chevrolet, G.M.C., Ford or Dodge Vans and Volkswagen Kombi.

They are equipped with SAFETY GLASS and screens. Inside garnish is included with the VW kits. On others, inside garnish may be furnished but must be ordered separately.



Model 2187



Model 2199-005



Model 2199-004

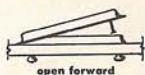
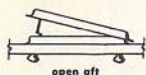
Hehr Model No.	Type of Window	Fits Hole Opening** Height x Width	Make of Vehicle
2186 Kit	Awning	$13\frac{7}{8}$ x $17\frac{3}{4}$	VW
2187 Kit	Jalousie	$13\frac{7}{8}$ x $17\frac{3}{4}$	VW
2199-004	Jalousie	$14\frac{3}{8}$ x $19\frac{7}{8}$	Ford
2199-005	Awning	$14\frac{3}{8}$ x $19\frac{7}{8}$	Ford
2199-019*	Jalousie	$15\frac{1}{8}$ x $18\frac{1}{2}$	Chevrolet or GMC
2199-020	Jalousie	$15\frac{1}{8}$ x $26\frac{3}{4}$	Chevrolet or GMC
2199-021	Awning	$15\frac{1}{8}$ x $18\frac{1}{2}$	Chevrolet or GMC
2199-022	Awning	$15\frac{1}{8}$ x $26\frac{3}{4}$	Chevrolet or GMC
2199-023	Slider	$15\frac{1}{8}$ x $18\frac{1}{2}$	Chevrolet or GMC
2199-024	Slider	$15\frac{1}{8}$ x $26\frac{3}{4}$	Chevrolet or GMC
2199-025	Jalousie	$14\frac{3}{8}$ x $20\frac{5}{8}$	Dodge
2199-026	Jalousie	$14\frac{3}{8}$ x $36\frac{3}{4}$	Dodge
2199-027	Awning	$14\frac{3}{8}$ x $20\frac{5}{8}$	Dodge
2199-028	Awning	$14\frac{3}{8}$ x $36\frac{3}{4}$	Dodge
2199-029	Slider	$14\frac{3}{8}$ x $20\frac{5}{8}$	Dodge
2199-030	Slider	$14\frac{3}{8}$ x $36\frac{3}{4}$	Dodge

*Approved by General Motors as factory installed option on Chevy Vans and GMC Handi Vans.

**These are approximate hole sizes.



NO DRAFT ROOF VENTILATORS



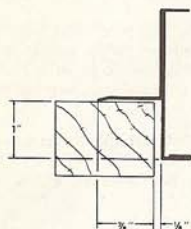
... are as changeable as the wind. They may be adjusted to any degree of opening in any one of three positions, to provide proper ventilation in trailer coaches even under adverse weather conditions. The No Draft Vent may be opened during rainy weather enough to ventilate without danger of leaking.

It is insulated by a double aluminum lid section. Fits standard 14x14 opening. Inside metal trim not included but available, if desired.

Specify roof thickness when ordering.

Screens are easily detached for cleaning by simply slipping off the removable turn knobs.

There are no gears to strip in the lifetime operating mechanism.



The No Draft Ventilator (Model 900) will draw the stale air and fumes from the interior regardless of wind direction.



MODEL 900



MODEL 931



MODEL 9110

POWER VENT ASSEMBLIES

The Power Vent Assembly consists of the Power Vent and a permanently installed junction box assembled in the No Draft Roof Vent to form a complete unit.

Will exhaust hot air from ceiling area, tending to reduce interior temperatures for your comfort during warm weather.

Model 931: 110 Volt, 60 Cycle, 45 Watts, .7 Amps. (U.L. listed).

Model 9110: 12 Volt D.C. (with switch).

Model 926: 110 Volt, 60 Cycle, 45 Watts, .7 Amps. (with switch, not U.L. listed).

POWER VENT KITS

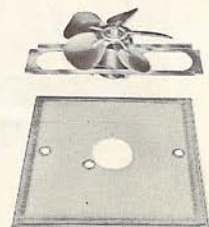
Can be installed in any NO DRAFT ROOF VENT without removing vent from trailer.

High speed fan quickly exhausts cooking odors or tobacco smoke. Will exhaust hot air from ceiling area tending to reduce interior temperatures for your comfort during warm weather.

Packaged one to a carton with special screen made to accommodate ON OFF switch.

Model 940: 110 Volt, 60 Cycle, 45 Watts, .7 Amps. (with switch).

Model 9130: 12 Volt D.C. motor (with switch).



MODEL 9130

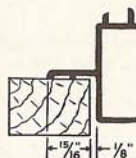


LITE-AIRE NO DRAFT ROOF VENTILATORS

(with translucent, domed-plastic lid)



9153-17-17



MODEL 9153-17-17 Vent (hole cut-out 17" x 17")
(with translucent domed-plastic lid)

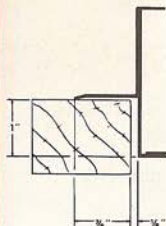
MODEL 9171-14-14 Vent (hole cut-out 14" x 14")
(with translucent domed-plastic lid)

MODEL 9156-17-17 Base Frame Assembly
(for use with 4200 cfm evaporation cooler)

MODEL 9165-17-17 Transit Lid
(for protection prior to installation of cooler)

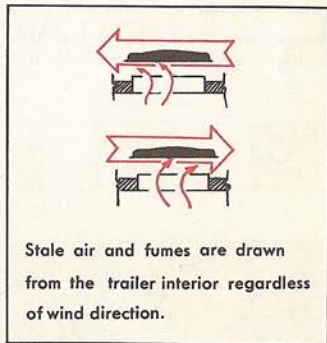


9171-14-14



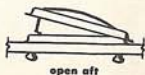
Power units not available.

This vent features a translucent, domed-plastic lid built on the no-draft principle to permit air control in all weather conditions. Vents are made in two sizes: 14 x 14 and 17 x 17. The latter hole cut-out is designed for a 4200 cfm evaporation cooler, and a trailer owner may add such a unit by simply removing the plastic cover from the vent. If a cooler is to be installed by the trailer manufacturer, or if an installation is to be made by a dealer, the base frame assembly may be ordered without the plastic lid. An inexpensive transit lid is available to protect the trailer interior before the cooler is installed. The base frame is equipped with operator brackets and seal so that a domed plastic lid may be substituted if the cooler is removed for any reason. The Lite-Aire vent is constructed of rust-free, extruded aluminum. Aluminum screen is removable for easy cleaning. Inside metal trim is not included, but it is available if desired. Each vent is packed in an individual carton.



NO-DRAFT CONSTRUCTION

No-draft construction permits adjustment of vent to any degree of opening in any of three positions. No-draft vents may be opened sufficiently even in rainy weather to ventilate without danger of leaking. There are no gears to strip in the lifetime mechanism. Specify roof thickness when ordering.



open aft



open vertically



open forward

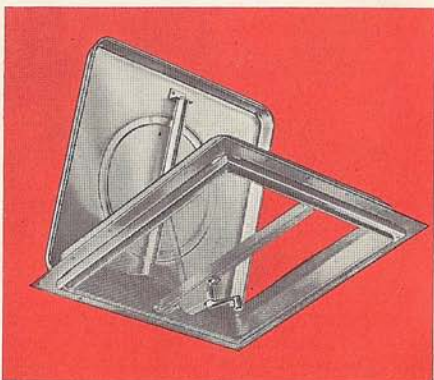
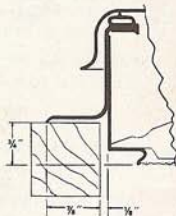
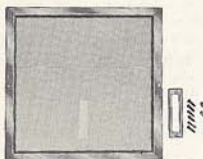


STANDARD ROOF VENT • Model 979

Low cost, conventional hinged type.
Fits standard 14 x 14 opening.
Frame, Screen and Cover are of rust-free aluminum.
Gear operation permits vent opening to any desired degree.
Complete rubber seal protects against leakage.
Inside garnish not included, but available if desired.

Model 9125

Removable Screen Kit for Standard Vent #979 includes screen and hardware. Fits only those standard ventilators having the "Hehr" emblem imprinted in the knob of the operator handle.



TRANSLUCENT STANDARD VENT

Model 9192 (fixed screen)

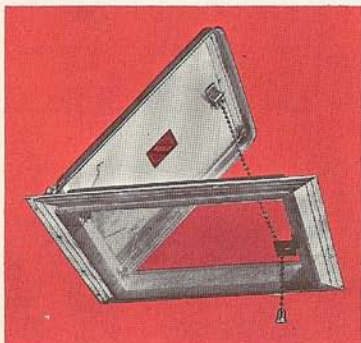
Model 9196 (removable screen)

Fits same hole opening (14 x 14) as the gear operated standard vent, but has a one-piece sky light dome. It closes all-around on a vinyl seal.

Frame and screen are of rust free aluminum. Inside garnish (not included) is available if desired.

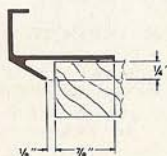


JR. VENT • Model 9108



Installed in a 9 1/2" square hole the Jr. Vent fits generally flush with the ceiling; doesn't restrict headroom. The spring-loaded hinged lid flips open automatically when the bead chain is released (No protruding operator crank or lever). By pulling the chain down and engaging it, the lid is closed and sealed on a soft rubber gasket. Jr. Vent comes complete with self-contained aluminum screen.

Inside garnish not included, but available if desired.





SIDEWALL POWER VENTILATORS • MODEL 950

Licensed by Strawins Manufacturing Co.
Available in the 11 Western States only

MINIMUM WALL THICKNESS 2 INCHES

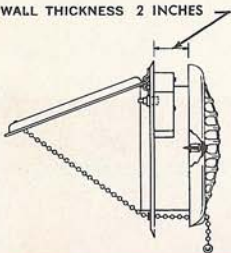
110 Volt A.C.

Smartly styled. Made of heavy aluminum for long service.

Vent is operated from the inside by a heavy bead chain.

Release the chain to open the vent which automatically starts the motor. Pulling the lid shut stops the motor.

Model 950: 110 Volt A.C., 60 Cycle motor draws 45 Watts, .7 Amps.



• MODEL 9117

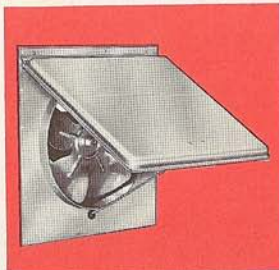
12 Volt D.C.

Model 9117: 12 Volt D.C. motor.

Installs in a 9 1/2" square hole. Adjustable to wall thickness (2" minimum). No vent pipes through cupboards. No holes in roof, less chance for leaks.

Sidewall Vents are also available less fan and motor, MODEL NUMBER 950-0.

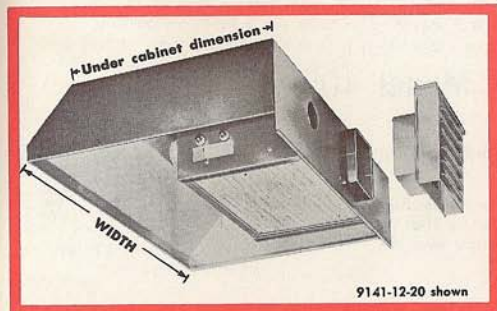
Grill assembly is white; other colors available. Prices on request.



Vents are f.o.b. Los Angeles



STOVE HOOD WITH BLOWER AND LIGHT



First dash number indicates Under Cabinet Dimension, second dash number, width in inches. (see illustration above)

Model 9141 (110 volt, 60 cycle)

Model 9152 (12 volt D.C.)

Model 9150 (without fan, motor and light)

f.o.b. Los Angeles

FEATURES:

- Vents through the wall. Does not displace kitchen cabinet space.
- Approved 1/4" airspace
- Easy to install (no ventilating pipe required) in a 3 1/2" square hole through the sidewall.
- Smartly styled.
- Baked enamel finish to blend with any kitchen interior
- Type A, class 1 filter protects fan and motor from lint and grease. Filter is removable and washable.
- Moderately priced.

SPECIFICATIONS

Under cabinet dimension: Minimum 12 inches
Width: Minimum 20 inches

Depth of hood: 4 inches

Wall opening required: 3 1/2 x 3 1/2 inches for vent

Blower motor: 110 volt, 60 cycle,
115 watts, 1.25 amps.

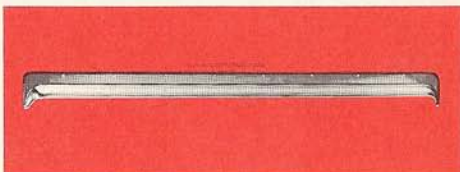
(Combined wattage of motor and 60 watt lamp)
Lamp not furnished.



DRIP CAPS (Window Louvers)

REGULAR DRIP CAPS
MODEL NO. 403
(Dash No. indicates
overall length)

REGULAR DRIP CAPS MODELS 403



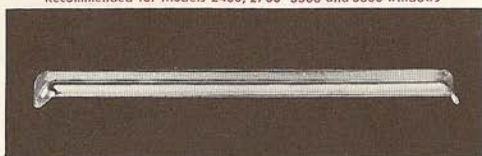
Rounded ends formed to enhance the beauty of your trailer.

Made of aluminum and will not rust.

Prepunched holes uniformly spaced for easy attachment.
open end available (model 404)

WIDE DRIP CAPS MODEL 407

Recommended for Models 2400, 2700, 3500 and 3600 windows



Wide drips recommended for use on front and rear of the trailer.

To determine the proper drip, measure the overall width of your window or door and add 3". Select from the table under "Overall length" the nearest size available.

Special orders of odd sizes can be made if quantity will warrant.
open end available (model 409)

WIDE DRIP CAPS
MODEL NO. 407
(Dash No. indicates
overall length)

403-13	403-38
403-16	403-40
403-18	403-44
403-20	403-46
403-22	
403-23	
403-25	
403-28	
403-31	
403-34	
403-36	
407-16	403-48
407-18	403-50
407-22	403-53 1/2
407-23	403-56 1/2
407-25	403-60
407-28	403-62
407-31	403-63 1/2
407-34	
407-36	403-68 1/2
407-38	403-69 1/2
407-44	403-71 1/2
407-46	403-75 1/2
407-48	403-77 1/2
407-63 1/2	403-83
407-68 1/2	403-87 1/2
407-71 1/2	403-91
407-75 1/2	403-93
407-77 1/2	403-100
407-87 1/2	403-103
	403-124



SIDEWALL LOUVERS • Model 405

Approximately 2 inches high by 4 1/2 inches long.
Designed to cover breather holes in side of trailers to aid in ventilation of sidewalls.

May also be used to cover unsightly dents and holes accidentally occurring in the side of your trailer. Seals these holes so that no moisture gets in your sidewalls. Improves looks of trailer over the normal sheet metal patch.



Prefix model number with letter "P"
for white painted finish



SCREW COVER STRIP

Gray or black vinyl strip covers screw heads, dimples and caulking ooze near edge of any window.

Snaps on over mounting washers which are generally installed under every third screw head.



Black screw cover strip, 009-258-1.
Gray screw cover strip, 009-258-2.
Mounting washers, 009-257.



INSIDE WINDOW GARNISH

Attractive inside garnish trim can be furnished for windows you order. Properly formed to hide any unsightly edges. Window garnish not included as a part of the window. Please specify **OVERALL WALL THICKNESS** when ordering.

Window: stock sizes available — $\frac{3}{4}$ ", $1\frac{1}{2}$ ", 2"

Vents: stock sizes available — 1", $1\frac{3}{4}$ ", $2\frac{1}{4}$ ", $2\frac{3}{4}$ ", $3\frac{1}{8}$ ", 4"

Other sizes available on request.



Clear Aluminum



TYPE 530

Overall wall thickness

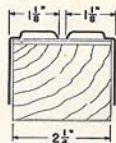


Made of aluminum with a baked woodgrain finish to blend with interior.

TYPE 550



Overall wall thickness

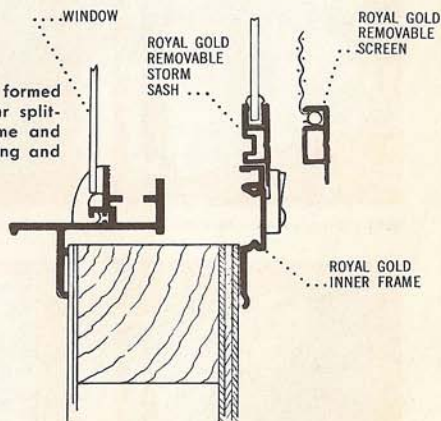


(MINIMUM MULLION)

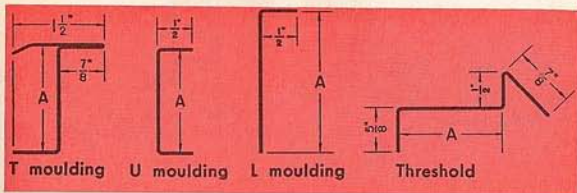


ROYAL GOLD INNER FRAME GARNISH

This garnish is used with split-frame construction and it is formed to accommodate inside storm sash (see diagram). In Hehr split-frame construction there is no contact between inner frame and outer frame. Heat transference is thus minimized and frosting and condensation are reduced accordingly.



DOOR MOULDING



May be made of not heavier than .040 aluminum or 24 gauge steel.

In ordering be sure to give "A" Dimension.



FLUSH BAGGAGE DOORS ELECTRICAL OUTLET DOORS WATER HEATER ACCESS DOORS

MODEL 3800

Sturdily built of lightweight aluminum, with extruded backframe for rigidity. The front panel may be ordered in mill finish aluminum or painted white; backframe and hinge are not painted. Furnished with standard lock and two keys, available with coin lock which must be specified if desired.

The front panel seals all around on vinyl. Insulating liner may be added, consult factory for price.

Pre-punched mounting holes are provided in backframe.

The various types of doors are specified by the following model number designations:

- 3801 — plain baggage door or plain water heater door
- 3802 — insulated baggage door
- 3803 — electrical outlet door, plain*
- 3804 — electrical outlet door, insulated*

* Louvered baggage doors and electrical outlet doors ordered with side hinge, should be ordered height x width and specified as left hand (LH) or right hand (RH).

BAGGAGE DOORS are available in the following standard sizes:

Model Number	Hole Cut-Out Height x Width
3801-086-180	8 3/4 x 18
3801-086-300	8 3/4 x 30
3801-106-180	10 3/4 x 18
3801-106-240	10 3/4 x 24
3801-106-300	10 3/4 x 30
3801-106-400	10 3/4 x 40
3801-137-180	13 7/8 x 18
3801-137-240	13 7/8 x 24
3801-137-300	13 7/8 x 30
3801-137-400	13 7/8 x 40
3801-176-180	17 3/4 x 18
3801-176-400	17 3/4 x 40

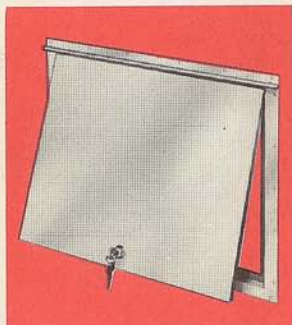
WATER HEATER ACCESS DOORS are available in the following standard sizes:

Model Number	Hole Cut-Out Height x Width	Free Area
3801-20-60	.60 x 20	.58 1/4 x 18 1/4
3801-22-60	.60 x 22	.58 1/4 x 20 1/4
3801-30-60	.60 x 30	.58 1/4 x 28 1/4
3801-20-72	.72 x 20	.70 1/4 x 18 1/4
3801-22-72	.72 x 22	.70 1/4 x 20 1/4
3801-30-72	.72 x 30	.70 1/4 x 28 1/4

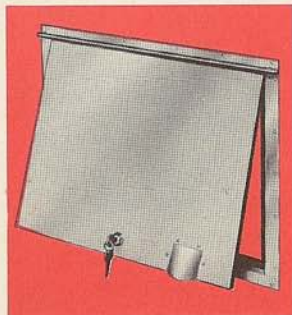
F.O.B. Los Angeles and Chesaning.

Other sizes and styles will be quoted promptly, based on quantity required. Use prefix P- for painted.

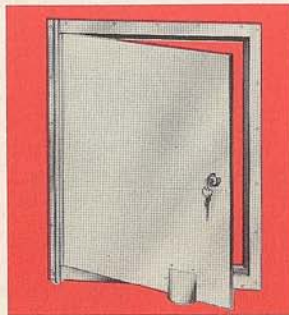
Front panels of 3801 may be louvered.



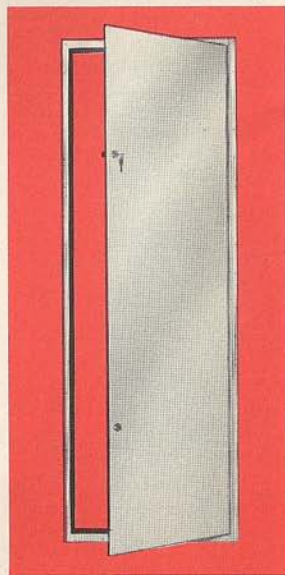
3801-137-180 shown — May also be installed in this manner →



3803 (top hinged) shown



3803 (left hand) shown



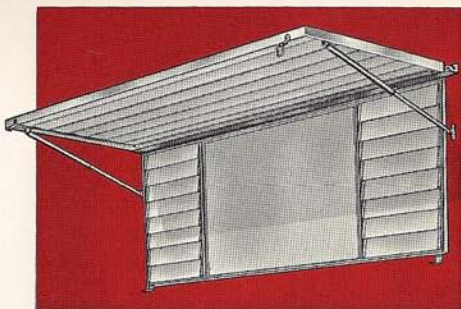
Water Heater Access Door
3801-20-60 (right hand) shown



TRANSLUCENT TRAVEL-AWNING

A ribbed fiberglass panel set in a sturdy aluminum frame latches down firmly to protect windows from flying gravel during transport.

Telescoping supports may be locked in any desired position when used as an awning.



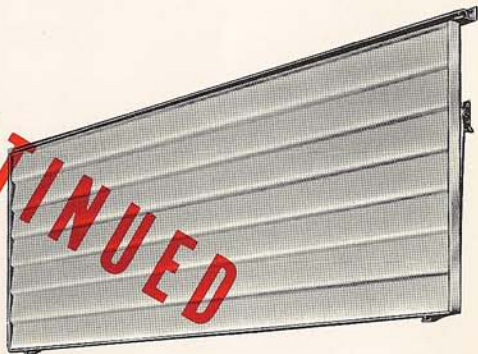
Model Number	Maximum Window Flange *Dimension (tip to tip) awning will cover	Overall Height x Width including hinge & latch
2901-181-622	18 x 60	20 3/4 x 62 1/4
2901-181-722	18 x 70	20 3/4 x 72 1/4
2901-181-822	18 x 80	20 3/4 x 82 1/4
2901-181-922	18 x 90	20 3/4 x 92 1/4
2901-241-622	24 x 60	26 3/4 x 62 1/4
2901-241-722	24 x 70	26 3/4 x 72 1/4
2901-241-822	24 x 80	26 3/4 x 82 1/4
2901-241-922	24 x 90	26 3/4 x 92 1/4
2901-301-622	30 x 60	32 3/4 x 62 1/4
2901-301-722	30 x 70	32 3/4 x 72 1/4
2901-301-822	30 x 80	32 3/4 x 82 1/4
2901-301-922	30 x 90	32 3/4 x 92 1/4
2901-361-622	36 x 60	38 3/4 x 62 1/4
2901-361-722	36 x 70	38 3/4 x 72 1/4
2901-361-822	36 x 80	38 3/4 x 82 1/4
2901-361-922	36 x 90	38 3/4 x 92 1/4

* Measure window from outer edge of flange to outer edge of flange to find what dimension awning will cover.

Note: On orders for less than 20 of a standard size a packing charge of \$2.00 will be added.

Other sizes can be furnished. Minimum quantity of a special size is 20. Consult factory for price and delivery.

Awnings are F.O.B. Los Angeles, California or Chesaning, Michigan.



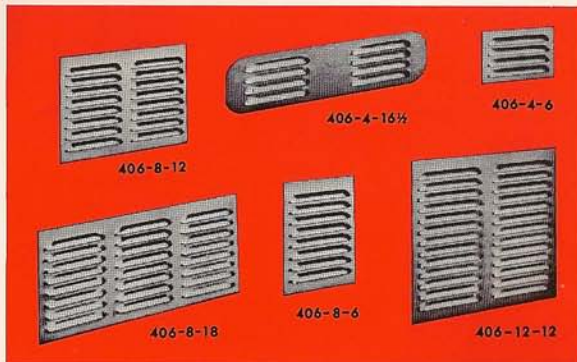
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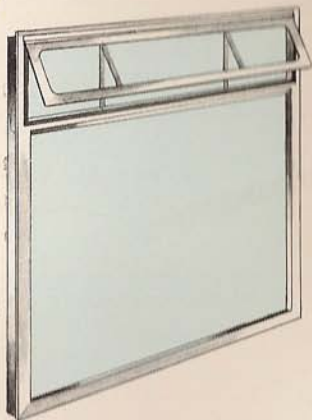
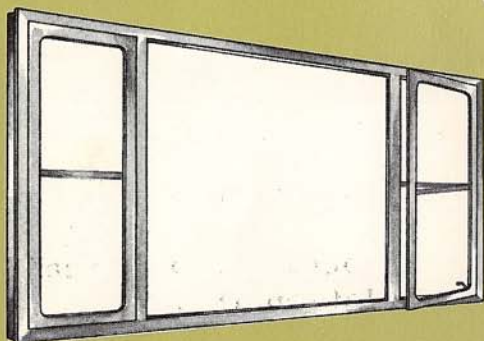
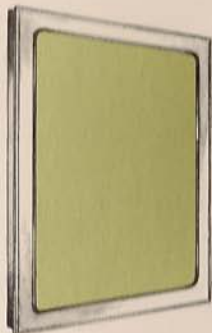
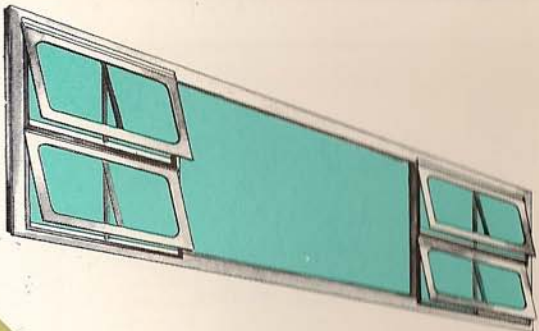


LOUVER PLATES

Made of heavy gauge aluminum, they present a neat appearance where ventilation must be provided in side walls, under sinks, for water heater and luggage compartments. The standard sizes available permit a great many groupings and combinations to take care of just about any requirement that arises. Therefore we recommend that you keep an assortment of louver plates in stock.

Prefix model number by letter "P" for White Painted Finish. Prices on request





HEHR MFG. Company

HEHR Mfg. Co. 3333 Casitas Ave., Los Angeles, CALIFORNIA 90039
HEHR Mfg. Co. 708 Industrial Road, Nampa, IDAHO 83651
HEHR Mfg. Inc. 1103 W. Pearl Street, Chesaning, MICHIGAN 48616
HEHR Products Corp. 2461 Third Ave., Cochran Field, Macon, GEORGIA 31201
HEHR Midwest Highway 81 and 24th Street, Newton, KANSAS 67114

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